

Installation Recommendations

CAUTION! Unless you are an experienced plumber, do not attempt to install this unit yourself. It should be installed by a licensed plumber or someone familiar with plumbing and sink installation

Undermount Sink Installation Instructions for Wood or MDF Countertops

- 1. CAUTION!** If this is a new installation, countertop cutout for sink should be measured by subtracting 1/2" - 1" from the width and 1/2" - 1" from the length. This will allow a 1/4" - 1/2" drip edge over the edge of the sink. If this is a replacement sink, skip to #3.
- 2.** Carefully make cutout in countertop material following manufacturers' instructions and precautions if any when doing so. Pre-drill mounting holes in the top rim of the sink.
- 3.** Apply a liberal bead of sealer to the top of the copper rim. Attach sink base to the underside of the countertop using galvanized screws.
- 4. a.** Installing Drain Assembly: Apply a 1/2" diameter bead of 30 year clear silicone (do not use epoxy or plumbers putty) to the underside of the drain assembly rim and insert into the copper sink. Underneath, the rubber gasket is applied first, followed by the cardboard gasket and finally the threaded metal retaining ring. Carefully tighten to compress the silicone (do not use epoxy or plumbers putty) until drain is fully seated in sink, at this point the sink base and liner are drawn together. **Do not over-tighten!**
b. Installing Disposal Trim Ring Assembly: Apply a 1/2" diameter bead of 30 year clear silicone (do not use epoxy or plumbers putty) to the underside of the trim ring assembly rim and insert into the copper sink. Underneath, the rubber gasket is applied first, followed by the cardboard gasket and finally the threaded metal retaining ring. Carefully tighten to compress the 30 year clear silicone (do not use epoxy or plumbers putty) until trim ring is fully seated in sink and the sink base and liner are drawn together. **Do not over-tighten!**
- 5.** When attaching the disposal to the trim ring, **do not over-tighten the clamp band**, which attaches the disposal to the trim ring. The ring may crack or break into several pieces, which may cause serious injury. Copperhead Sinks will not be liable for repair or replacements of any cracked trim rings that are damaged in this manner.

Undermount Sink Installation Instructions for Stone Countertops

- 1. CAUTION!** : If this is a new installation, countertop cutout for sink should be measured by subtracting 1/2" - 1" from the width and 1/2" - 1" from the length. This will allow a 1/4" - 1/2" drip edge over the edge of the sink. If this is a replacement sink, skip to #3.
- 2.** Carefully make cutout in countertop material following manufacturers instructions and precautions if any when doing so.
- 3.** Mount two rails across the inside of the sink base cabinet (1 x 3's are fine) to support the base cabinet in such a way that the top rim of the sink is 1/8" - 1/4" below the bottom of the finished stone countertop. Apply a liberal bead of sealer to the top of the copper sink rim. Install Stone Countertop over sink.
- 4. a.** Installing Drain Assembly: Apply a 1/2" diameter bead of 30 year clear silicone (do not use epoxy or plumbers putty) to the underside of the drain assembly rim and insert into the copper sink. Underneath, the rubber gasket is applied first, followed by the cardboard gasket and finally the threaded metal retaining ring. Carefully tighten to compress the 30 year clear silicone (do not use epoxy or plumbers putty) until drain is fully seated in sink, at this point the sink base and liner are drawn together. **Do not over-tighten!**
b. Installing Disposal Trim Ring Assembly: Apply a 1/2" diameter bead of 30 year clear silicone (do not use epoxy or plumbers putty) to the underside of the trim ring assembly rim and insert into the copper sink. Underneath, the rubber gasket is applied first, followed by the cardboard gasket and finally the threaded metal retaining ring. Carefully tighten to compress the 30 year clear silicone (do not use epoxy or plumbers putty) until trim ring is fully seated in sink, at this point the sink base and liner are drawn together. **Do not over-tighten!** When attaching the disposal to the trim ring, **do not over-tighten the clamp band**, which attaches the disposal to the trim ring. The ring may crack or break into several pieces, which may cause serious injury. Copperhead Sinks will not be liable for repair or replacements of any cracked trim rings that are damaged in this manner.